Appln. No. 09/655,893

Attorney Docket No. 10541-2085

II. Listing of Claims

- 1. (Cancelled).
- 2. (Cancelled).
- 3. (Cancelled).
- 4. (Cancelled).
- 5. (Cancelled).
- 6. (Cancelled).
- 7. (Cancelled).
- 8. (Currently Amended): A method for forming a connection within a multi-layer circuit board including a first pre-circuit assembly having a first conductive ground layer, and a second pre-circuit assembly including a second conductive layer said method comprising the steps of:

forming an aperture within said first pre-circuit assembly;

aligning said second pre-circuit assembly with said first pre-circuit assembly such that a first portion of the conductive layer of said second conductive-ayer pre-circuit assembly resides above said aperture:

attaching said first pre-circuit assembly <u>having said aperture formed therein</u> to said second pre-circuit assembly; and

thereafter inserting conductive material into said aperture effective to connect said first portion of the conductive layer of said second conductive ayer pre-circuit assembly to said first conductive ground layer.

9. (Currently Amended): The method of claim 8 further comprising the steps of:



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selectively removing pertions areas of said second pre-circuit assembly which are disposed above said first portion of the conductive layer of said second pre-circuit assembly, thereby exposing said first portion of said conductive layer second pre-circuit assembly; and

deforming said first portion of said <u>conductive layer</u> second <u>pre-circuit assembly</u>, effective to cause said first portion of said second pre-circuit assembly to extend within said aperture.

- 10. (Original): The method of claim 9 wherein said first portion of said second precircuit assembly is deformed by use of a punching process.
- 11. (Original): The method of claim 9 wherein said first portion of said second precircuit assembly comprises a bridge portion.
- 12. (Original): The method of claim 9 wherein said first portion of said second precircuit assembly comprises a tab portion.
- 13. (Currently Amended): The method of claim 9 wherein said portions areas of said second pre-circuit assembly are selectively removed by use of an etching process.
- 14. (Original): A method for forming a connection within a multi-layer circuit board, said multi-layer circuit board including a first pre-circuit assembly including a conductive core member, a dielectric member which is attached to a top surface of said conductive core member, an adhesive layer which is coupled to a top surface of said die ectric member, and a second pre-circuit assembly including a second core member and a first and second conductive member which are respectively attached to a top and bottom surface of said second core member, said method comprising the steps of:

selectively forming at least one hole through said first pre-circuit assembly in a location where a connection to said conductive core member is desired to be formed:



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registering said second pre-circuit assembly with respect to said first pre-circuit, effective to cause a portion of said second conductive member to reside above said at least one hole;

attaching said second pre-circuit assembly to said adhesive layer; and selectively inserting a conductive material within said at least one hole, effective to connect said portion of said second conductive member to said conductive core member.

- 15. (Original): The method of claim 14 further comprising the step of: selectively etching at least a portion of said second core member.
- 16. (Original): The method of claim 14 wherein said conductive material comprises solder.
- 17. (Currently Amended): The method of claim [[14]] 16 wherein said solder is selectively inserted into said at least one hole by use of a compression printing technique.
- 18. (Original): The method of claim 14 wherein said conductive core member is manufactured from a copper material.
- 19. (Original): The method of claim 17 wherein said first and said second conductive member each comprises a copper member.
- 20. (Original): The method of claim 19 wherein said second core member comprises an aluminum member.

